

Step1:

1. Two Crutches (#9), two D76~D60 Sleeves (#D22), two Crutch Lock Screws (#30), the Left (#1) and Right Upright Beam (#2) are pre-assembled.
2. Attach the Cross Brace (#03) between the Left (#1) and Right upright Beam (#02) using two Arc Connector Plates (#29) as shown. Secure each side using two M10x4" Hex Bolts (#A13), four M10 Flat Washers (#B1) and four M10 Nylon Lock Nuts (#C1).
3. Attach the Front Foot (#6) to the Leg Lever (#5), secure them with three M10x $\frac{3}{8}$ " Hex Bolts (#A16) and three M10 Flat Washers (#B1). Tighten the Bolts (#A16).
4. Attach one end of the Main Seat Support (#4) to the Cross Brace (#3) as shown using the Square Connector Plate (#28) and secure them by two M10x $2\frac{3}{8}$ " Hex Bolts (#A12), four Flat Washers (#B1) and two M10 Nylon Lock Nuts (#C1). Attach the other end of the Main Seat Support (#4) to the assembled Leg Lever (#5); secure using two M10x $2\frac{1}{8}$ " Hex Bolts (#A25), four Flat Washers (#B1) and two M10 Nylon Lock Nuts (#C1).
5. Place Backrest Adjust Bar (#15) between the Left (#1) and Right Upright Beam (#2).
6. Attach the Seat Bracket (#11) to the pivot on the Main Seat Support (#4), then attach two Backrest Supports (#10) to both side of the Seat Bracket (#11), secure them with one M10x $7\frac{1}{4}$ " Hex Bolt (#A7), two Flat Washers (#B1) and one M10 Nylon Lock Nut (#C1). Before tightening the bolt, insert the two ends of the T Support Bar (#32) in the middle holes of the Backrest Supports (#10). Tighten the Bolt (#A7). Hang the two Backrest Supports (#10) in the air by Inserting one 70mm L-shape Pin (#36) through the hole on the T support bar (#32) and the Main Seat Support (#4) as shown.
7. Fix the other end of Seat Bracket (#11) on the Main Seat Support (#4) with one 60mm L-shape Pin (#35); the seat can be adjusted in three positions with the pin.

STEP1

